



API RP-2X PRACTICE SPECIMEN KIT

Material: 0.75" Carbon Steel Plate SET OF 3 SPECIMENS

- •90° "T" Connection 0.75" (T) X 20" (Weld Length) X ~4" X 8"Leg
- +45° Connection 0.75" (T) X 20" (Weld Length) X 4" X 8"Leg
- +60° Connection 0.75" (T) X 20" (Weld Length) X 4" X 8"Leg

SPECIMEN DETAILS

- Each specimen contains 4 flaws / 12 total
- API Level "C" Criteria used for flaw design
- Flaw accept / reject based on API RP-2X, fig. 45 & 48
- •UT specimens can be used for technician practice for offshore structures
- Flaw acceptability is not determined by ultrasonics

CUSTOM OPTIONS AVAILABLE

## **#RP2X-PE** API RP-2X PRACTICE TEST KIT

Designed in the spirit of API RP-2X, these specimens offer a technician advanced training in UT flaw detection & sizing in unique configurations. This kit is a great tool for conducting practical examinations, as well as preparing technicians for typical industry exams.

## THE AP RP-2X EXAM KIT CONTAINS:

- •0.75"T Tee Specimen w/ Double Vee Weld
- •0. 75"T 60° "Y" Specimen
- •1 "T Plate Specimen w/ Backing Bar
- •8" Sch 60 Pipe Specimen, 180° Segment
- 10-12 Flaws Total, Including Cracks & Weld Discontinuities



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