

PIPE DEMAG QUICK SETUP GUIDE

1. WRAP DEMAG CABLE



No preheat
place cable on
pipe

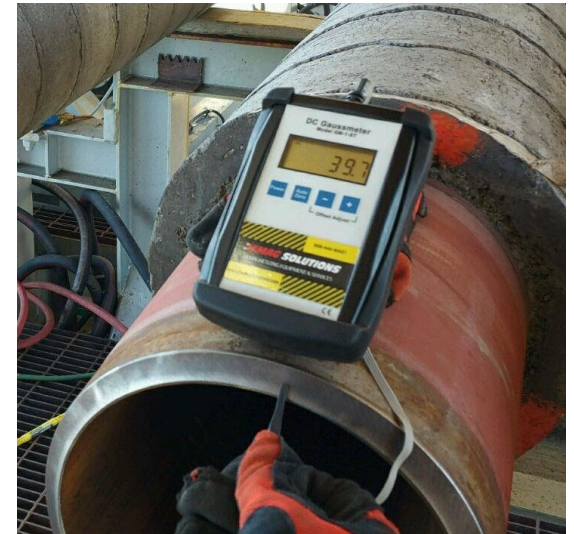


Preheat - keep
cable off of
pipe with fire
blanket or
wood stakes

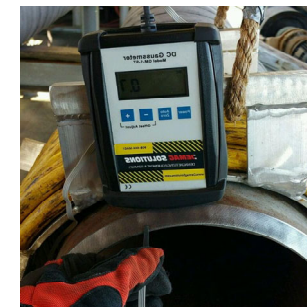
2. PLUG DEMAG CABLE INTO POWER CONTROLLER



3. MEASURE MAGNETISM AT GAP



4. ADJUST CONTROLLER UNTIL GM READS <10G



5. READY TO WELD

