





Ultrasonic Flaw Detector & Thickness Gauge









Touchscreen Voice





CTS-9D

Triple-control Ultrasonic Flaw Detector

Triple Control System

CTS-9D is a triple-control ultrasonic flaw detector, supporting keys, voice command, and touchscreen operation for versatile use in any environment.



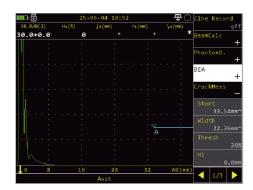


Upgraded Panel Keys

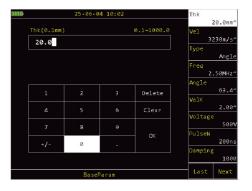
- Expanded to 25 Keys to boost inspection efficiency.
- New quick-access keys, such as Save/ Gain/ Gate/ Auto-Calibration/ Detect, to optimize workflow.

Touchscreen Operation

The touch interface with optimize menu layout, achieves intuitive and fast touch operation.



Collapsible menu enables on-demand function expansion during inspection.



A virtual keypad allows precise numerical input.

Voice Interaction

- Featuring voice control function for rapid parameter adjustment, enables hands-free operation.
- More than 60 built-in voice commands, such as AGC on/ Freeze On/ Gate on/ Full screen on...

CTS-9D

Triple-control Ultrasonic Flaw Detector

Enhanced File Storage with UltraCloud Drive

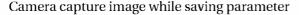
- Seamless data transfer between internal storage, USB drives, and UltraCloud Drive.
- Access to UltraCloud for real-time cross-regional data sharing and centralized management, eliminating the inefficient manual USB transfer process.

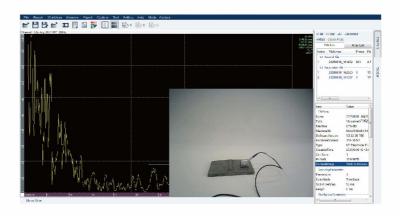


Integrated Camera*

The camera captures images of the workpiece, probe, and surrounding environment when saving parameters, storing them together with the parameter file to maintain traceable correlation between the inspection settings and the actual physical conditions.







Parameter with camera image

Higher A/D Sampling Rate

The 640MHz/12bit sampling frequency enables finer ultrasonic signal acquisition, preserving more original signal details to improve detection of small flaws.

Advanced UT and TG Functions

CTS-9D supports advanced UT and TG functions to enhance inspection capabilities.

UT Functions

Standard: DAC, TCG, CrackMeas (crack height measurement), FFT (probe spectral analysis), CSC (curved surface correction), AWS, API 5UE, FlatWeldSim (flat weld simulation)

Optional: BEA (backwall echo attenuator), B-Scan, C-Scan

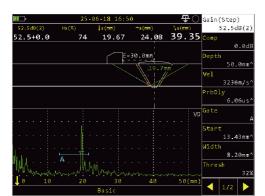
TG Functions

Optional: Thickness Measurement (TG ECHO included), CoatMode, Vpath, TDG (Time Distance Gain Curve), B-Scan, TempComp(temperature compensation), MultiLayers

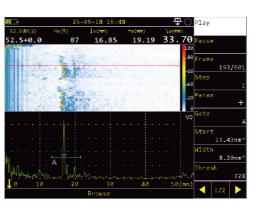
CTS-9D

Triple-control Ultrasonic Flaw Detector

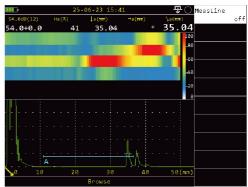
UT Flat Weld Simulation



UT B-Scan

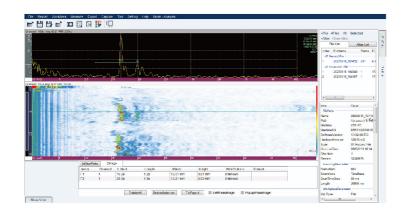


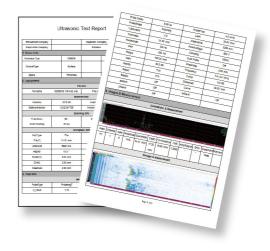
UT C-Scan (2 axis)



SuporUp PC Software

Checking data file, screen capture, measuring data analysis, playback. Generating test reports in word or excel format. Abundant report samples are available.





Application





UT inspection for butt weld

Thickness measurement on step-block

CTS-9D Triple-control Ultrasonic Flaw Detector

	Technical Specification		
No. of Channel	1		
Probe Connector Type	LEMO 00 (2pcs)		
Pulse	Negative square, Negative spike pulse		
Transmitting Voltage	50~500V		
Pulse Width	50~1000ns, step 10ns		
PRF	5~2000Hz adjustable, step 5Hz		
Damping	50/100/200/1000Ω, 4levels		
A/D Sampling Rate	640MHz/12bit		
Gain	0~120dB, step: 0.1/0.5/2/6/12dB		
Bandwidth	0.3~30MHz (-3dB)		
Filter	13 levels: 1~4/0.5~10/2~20/1/2.5/4/5/10/13/15/20/0.3~25/15~30MHz		
Rectify	Negative/ Positive/ Full/ RF/ Filter		
Reject	0~80%, step 1%		
Detection Range	0~13500mm, min. display range 2.5mm		
Material Velocity	100~20000m/s, min. step 1m/s		
Pulse Shift Range	-10~1000mm, min. step 0.1mm		
Probe Zero	0~200us, min. step 0.01us		
Probe Flank	0~100mm, step 0.1mm		
Test Point	Peak/ Flank/ J Frank		
Measurement	Gate: amplitude, amplitude dB difference, sound path, horizontal distance, vertical distance, sound path difference between Gate B and C Cursor: 2 cross cursors, measuring horizontal and vertical positions on B scan image, and distance between cursors		
	No. of Gate: 3		
	Gate Start: Full range		
Gate	Gate Width: Full range		
	Gate Thresh: 10~90%, step 1%		
Wizard	For weld, plate and forging testing		
Calibration	zero point/ velocity/ probe angle calibration		
Curve Function	DAC/ TCG up to 6 (curve/ line), each one max. 10 reference points; AVG		
Auxiliary Function	Full screen, coordinates switch(sound path/ depth/ horizontal), single/continuous auto gain (10~100%, step:10%), SecColor, WaveComp, WaveFill, PeakEnv, PeakEcho, FastScan, Outdoor, gate magnify, CineRec, PrintScreen, Auto freeze(Gate: A, B, A and B, A or B), manual DAC		
Alarm	Audible alarm: positive/ negative		
Storage Function	Save, recall, preview, rename, copy and delete the parameters, record files		
Time Base linearity	≤0.1%		
Vertical Linearity	≤3%		
Amplitude Linearity	≤±2%		
Attenuator Precision	20dB±1dB		
Data Post Processing	Playback, analysis, report generation in SuporUp software.		

Software

	<u>ui</u>	ΙG
Standard	TCG	
	CrackMeas	
	FFT	
	CSC	
	AWS	
	API 5UE	
	FlatWeldSim	
Optional		Thickness Measurement (TG ECHO included)
		CoatMode
	BEA	Vpath
	B-Scan	TDG
	C-Scan	B-Scan
		TempComp
		MultiLayers

	General Technical Specification	
Display Screen	5.7" high brightness IPS LCD, 640×480 pixels	
Dimension (W×H×D)	150 ×235 × 58 (mm)	
Weight	Approx. 1.25kg (including a battery)	
Battery Capacity	7 Ah /pc, operation time ≥8 hours	
External Power Supply for Adaptor	AC 100-240V 50Hz/60Hz	
Adaptor Output	12VDC	
Power	<13VA	
Internal Storage	27 G	
Language	English/ Spanish/ German/ French/ Portuguese/ Polish/ Czech/ Italian/ Turkish/ Russian/ Japanese	
Measure Unit	Inch/ mm	
USB Connector	1 pc	
Ethernet Connector	1 pc	
Mini-HDMI	1 pc	
Encoder	1 pc	
Operation Temperature	-10°C-45°C	
Storage Temperature	-20°C-60°C	
IP Code	IP65	
Shockproof Rating	Vibration &Shock test report according to MIL-STD-810G	
	UT: ISO22232-1 or	
Certifications	EN12668-1 or	
Ceruncations	ASTM E317	
	TG: EN15317	

^{*} Note: CTS-9D has two versions, with different configurations as follows.

Two versions for Selection

	Premium UT version	Standard UT version
Camera*	Yes	No
WIFI*	Yes	No
5G (SIM Card Connector)*	Yes	No



Shantou Institute of Ultrasonic Instruments Co., Ltd.

