



<b>Probe model</b>	<b>FGAB1.3-Fe</b>		
<b>Version description</b>	<b>FGAB1.3-Fe</b>		
<b>Part no.</b>	604-264		
<b>Probe design</b>	Axial single tip probe with spring-loaded measuring system		<i>Mechanical design principle of the measurement probe.</i>
<b>Measuring mode</b>	Single mode		<i>Specifies, whether this probe is suitable for only one (single mode), for several (DUAL mode) or for a combination of two methods (DUPLICATE mode).</i>
<b>Measuring method</b>	Magnetic induction method		<i>Method used for the specified measuring application.</i>
<b>Measuring application</b>	% Fe		<i>Measurable coating/substrate material system.</i>
<b>Measuring range</b>	0,1 - 80 Ferrit % 0,1 - 120 FN		<i>Limits of the measurable coating thickness.</i>
<b>Accuracy</b>	0 - 5 FN: 0.1 FN 5 FN - 80 FN: 2 %		<i>The trueness is determined using calibration standards of known thicknesses. It is the difference between the nominal value of the calibration standard and the measured value. The trueness can be stated as an absolute value or as a percentage of the reading.</i>
<b>Precision</b>	0 - 10 FN: 0.05 FN 10 FN - 80 FN: 0.5 %		<i>Repeatable standard deviation s of n = 10 single readings.</i>
<b>Ø (concave) for 5 % error</b>	20 mm	800 mils	
<b>Min. Ø</b>	10 mm	400 mils	
<b>Ø (convex) for 5 % error</b>	10 mm	400 mils	
<b>Min. Ø</b>	2 mm	80 mils	
<b>Meas. area Ø for 10 % error</b>	-	-	
<b>Min. measuring area Ø</b>	2 mm	80 mils	
<b>Edge distance for 2 % error</b>	3 mm	120 mils	
<b>Substrate th. for 10 % error</b>	1 mm	40 mils	
<b>Probe tip radius</b>	0.75 mm	30 mils	<i>Radius of the probe measuring tip. The measuring tip establishes the contact with the surface of the specimen.</i>
<b>Probe tip material</b>	PVD-coated steel		<i>Material of the measuring tip.</i>
<b>Probe tip replaceable</b>	Yes		<i>Specifies, whether a worn measuring tip can be replaced or not.</i>
<b>Height</b>	-		<i>Ref. graphic in the section „Note regarding the probe dimensions“</i>
<b>Diameter / width</b>	10 mm		<i>Ref. graphic in the section „Note regarding the probe dimensions“</i>
<b>Length</b>	110 mm		<i>Ref. graphic in the section „Note regarding the probe dimensions“</i>
<b>Works with the instruments</b>	FERITSCOPE® FMP30, MMS® PC & F-Modul PERMAS-COPE®		<i>Designation of the HELMUT FISCHER instruments to which the respective probe can be connected.</i>

<b>Applications</b>	<p>Measures the Delta Ferrite content in ferrite percent or WRC ferrite number in weld seams and clad layers of austenitic or duplex material. Also used to determine the ratio of martensite in austenitic material.</p> <p><i>Abbreviations:</i>                  NF: Non-ferrous metals (non-ferromagnetic properties).                  Fe: Iron or steel (with ferromagnetic properties).                  Iso: Material with isolating properties, i.e., electrically non-conducting e.g., paint.</p> <p><i>*) The limits are referenced to a coating thickness that generates a measuring signal at about the center of the usable signal range. With increasing coating thicknesses, the 10 % error will be reached only at smaller radii or substrate material thicknesses, respectively.</i></p>
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