



1. WRAP DEMAG CABLE



No preheat place cable on pipe

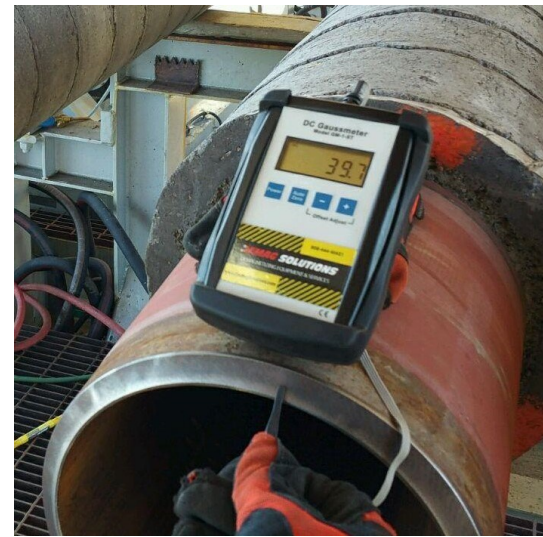


Preheat - keep cable off of pipe with fire blanket or wood stakes

2. PLUG DEMAG CABLE INTO POWER CONTROLLER



3. MEASURE MAGNETISM AT GAP



4. ADJUST CONTROLLER UNTIL GM READS <10G



READY TO WELD!!



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